

The test method for purity in food additives is specified in the Japanese Standards of Food Additives. INTRODUCTION: Heavy Metals Limit Test is employed in which the heavy metals are darkened with sodium sulfide TS in acidic solution, as their quantity is expressed in terms of the quantity of lead (Pb). The current component specification is 10 - 20 µg/g, calculated as lead. However, to harmonize with the international specifications by JECFA, it is predicted that the specifications will become applicable only to lead and the value will be lowered. By using the twin injection function of ZA3000 series atomic absorption photometers, a large sample volume can be injected and dried without extending the drying time and therefore, lead at 0.2 µg/L level in citric acid can be easily analyzed. INSTRUMENT CONDITIONS MEASUREMENT PARAMETERS GA AUTOSAMPLER Sample Volume : 60 µL : Pb Meas. Mode : Working Curve Element Addition : Speed: 4 Instrument ZA3000 Signal Mode : BKG Corrected Curve Order Atomization : GA : Linear MATRIX MODIFIER : 283.3 nm Calculation : Peak Area Wavelength Matrix Modifier Lamp Current : 7.5 mA Time Constant : 0.1 sec : 100 mg/L Pd+Mg (10% nitric acid) Slit Width : 1.3 nm Temp. Control : ON Cuvette : Pyro D HR Order : After Volume : 20 uL **TEMPERATURE PROGRAM** NOTE Stage Initial/Final Heating/Keeping Gas Flow Rate Gas Pyro D HR, a cuvette specially designed for twin injection, was used Temperature (°C) (sec) (mL/min) for the measurement. 1 Drying 50 / 110 40/0 200 Normal 110 / 300 20/0200 Normal 1 g of citric acid was weighed out and 2 Incineration 800 / 800 20/0200 Normal the volume was made up to 50 mL 3 Atomization 2000 / 2000 0/3 30 Normal with purified water. 0/4 3000 / 3000 4 Cleaning 200 Normal RSD ABS CONC (µg/L) Mean ABS SD REF 10 STD 1 0.00 0.0002 0.0004 200.00 % 0.0066 0.06 STD 2 2.50 0.0180 0.0002 1.11 % 0.0095 STD 3 5.00 0.0000 0.00 % 0.0329 0.0114 5 STD 4 10.00 0.0623 0.0001 0.16 % 0.0140 2.5 1 ND -00001 0.0002 -% 0.0055 2 4.05 0.0264 0.0004 1.52 % 0.0095 R²: 0.9991 $4.05 (\mu g/L) \times 0.05 (L)/1(g) = 0.20 (\mu g/g)$ 0.00 ABS n 10 CONC (µg/L) 0.20 STD 4 10 µg/L STD 3 2 5 µg/L Citric acid STD 2 + 0.2 µg/g Pb 2.5 μg/L 1 STD 1 Citric acid 0 μg/L 0.00 **KEY WORDS** Atomic Absorption Photometer Bio/Medical Science/Food/Pharmaceutical, Food, Food Chemistry, (AA) Food Additive. Citric Acid. Lead. Pb. Flameless. Graphite Furnace. AA. Sheet No. AA120021-00 ZA3000, GA, Pyro D HR