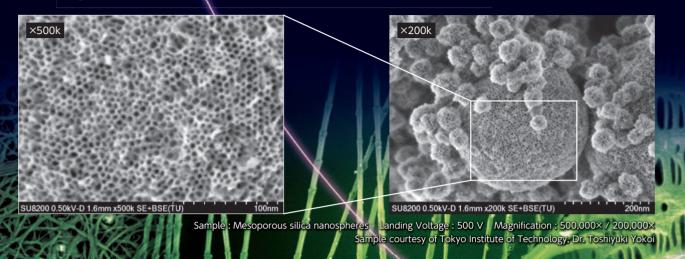


### High Resolution Imaging

The ultimate SEM source for high resolution imaging at low acceleration voltage with unmatched beam brightness and stability.

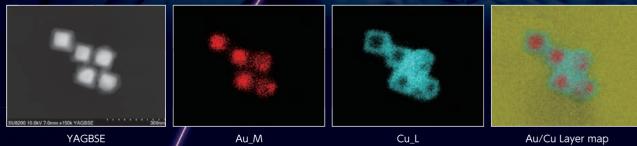


## The SU8200 series FE-SEM — The ultimate F

## image observation and elemental microanal

Hitachi SEMs have contributed to the advancement of materials science, medical research, a for over 40 years with the release of the first commercially available CFE-SEM in 1972. Today, the innovative SU8200 series FE-SEM is the culmination of decades of experience, researche result is the ultimate FE-SEM with unmatched beam brightness and stability affording hi and high quality elemental analysis at low acceleration voltages.

Sample : Au/Cu20 core-shell nanocubes EDX mapping condition : 5 kV, 0.7 nA, 15 min Magnification : 150,000×
Sample courtesy of Institute for Chemical Research, Kyoto University, Dr. Toshiharu Teranishi



### High Spatial/Resolution X-ray Microanalysis

The SU8200 series FE-SEM realizes high spatial resolution EDS analysis with higher probe current even at low acceleration voltage conditions.



The CFE source is ideal for high resolution imaging with a small source size and energy spread. The newly designed Hitachi CFE gun complements the inherent high resolution and brightness of conventional CFE with increased probe current and beam stability. Long-term, continuous operation and elemental analysis are now routine with the new CFE source.

A STATE OF THE STA		The second
ALL THE SAME	Cold FE electron source	Schottky FE electron source
Source size (nm)	5	15 - 30
Energy spread (eV)	0.2 - 0.3	0.6 - 0.8
Brightness (A/cm <sup>2</sup> sr)	108	107

### E-SEM providing unsurpassed

# ysis at low acceleration voltage conditions

nd industrial manufacturing

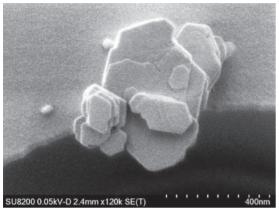
ch, and ongoing technology development. gh resolution imaging





### Advanced electron optics with extended beam deceleration voltage range

The beam deceleration voltage can be optimized to yield a landing voltage of 10-2000 V enabling the observation of beam sensitive samples, such as organic materials or polymers, in the natural state without beam damage or sample deformation. Additionally, a new selective energy filtering system for the top detector offers fine contrast differentiation even at low accelerating voltages.

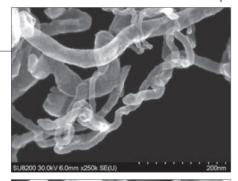


Sample : Kaolin Landing Voltage : 50 V Magnification :  $120,000 \times$  "Kaolin" is a coating pigment used for coated papers and is very sensitive to electron beam damage. On the SU8200 series SEM, Kaolin was well observed without sample damage/deformation at acceleration voltage of less than 100 V.

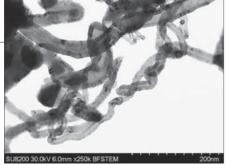
#### STEM Image Observation Function (Option)

A Scanning Transmission Electron Microscope (STEM) image, providing internal specimen information, can be obtained simultaneously with the secondary electron image. The optional Bright Field STEM Aperture Unit is often utilized to generate enhanced contrast differentiation on materials of similar density.

SE image Surface information

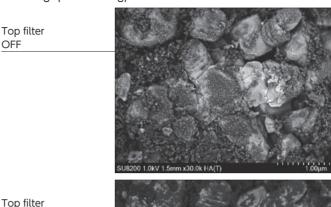


BF-STEM image
Internal information



#### Top Detector Filtering System (Option)

Top detector filtering system provides enhanced electron detection specificity. Fine contrast differentiation is achieved by selectivity filtering inelastic scattering electrons and directly detecting specific energy back scattered electrons.

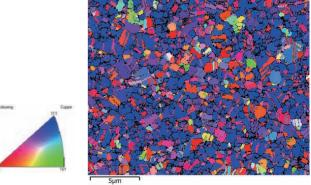


ON

Sample: Lithium-ion Battery Positive Electrode (the Same FOV) Acceleration Voltage: 1 kV Magnification: 30,000×

#### Electron Back Scattered Diffraction (EBSD) Analysis System (Option)

Optional EBSD systems for the SU8230 and SU8240 are available from various vendors.



Sample : Cu line (100  $\mu$ m) Acceleration Voltage : 25 kV Specimen current : 3 nA FOV : 22.5  $\times$  18.3  $\mu$ m Pixel step : 0.05  $\mu$ m Time : 40 min

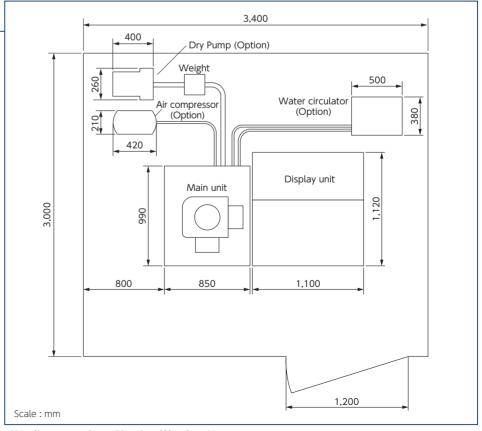
### Main specifications

			SU8220	SU8230	SU8240		
Sec	Secondary Electron Image Resolution		0.8 nm (Vacc 15 kV, WD=4 mm, Magnification 270,000×)*1 1.1 nm( Landing voltage 1 kV, WD=1.5 mm, Magnification 200,000×)				
Mag.	Low mag mode		20 - 2,000× (Magnification on Photo)*2				
	High mag mode		100 - 1,000,000× (Magnification on Photo)*2				
Electron Optics	Electron gun		Cold cathode field emission source, Anode heating system, Mild flashing system				
	Accelerating voltage		0.5 - 30 kV (Normal optics)				
	Landing voltage		0.01 - 2 kV (Decelerating optics)				
	Lens system		3-Stage electromagnetic lens				
	Objective lens aperture		Variable type (4 openings selectable and finely adjustable from outside the vacuum)				
<u> </u>	Stigmator coil		Octopole electromagnetic system				
	Scanning coil		2-stage electromagnetic deflection				
	Stage control		5-axis mo	otor drive	5-axis motor drive Regulus® stage		
ge		Х	0 - 50 mm	0 - 110 mm	0 - 110 mm		
sta		Υ	0 - 50 mm	0 - 110 mm	0 - 80 mm		
Specimen stage	Movable range	R		360°			
oeci		Т		−5 - 70°			
Ş		Z	1.5 - 30 mm	1.5 - 40 mm	1.5 - 40 mm		
	Stage repeatability		-	_	less than ±0.5 μm		
Ele	ctrical Image Shift			±12 μm (WD=8 mm)			
_	Secondary electron detector		Top / Upper / Lower, SE/BSE Signal mixing function (Upper), Top filter function (Top)*3				
Detector	ackscattered electron detector		YAG BSED*3, Semiconductor type BSED*3				
Det	Transmission Electron dete	ctor	STEM detector (for BF-STEM)*3, BF-STEM aperture*3, DF-STEM holder*3				
	Others Energy Dispersive X-ray spectrometer (EDX)*			DX)*3, Electron Back Scattered Diffraction (EBSD)*3 (for SU8230, SU8240)			
tem	Auto evacuation		Pneumatic valve system				
sys	Ultimate vacuum		Electron gun chamber <2×10 <sup>-8</sup> Pa, Specimen chamber <1×10 <sup>-4</sup> Pa				
tion	Vacuum pumps		Ion pump ×3, Turbo molecular pump ×1, Scroll Dry pump (DRP) ×1∗³				
Evacuation system	Vacuum gauges		Full range gauge ×1, Pirani gauge ×2				
Ä	Anti-contamination		Anti-contamination trap				
	PC/OS						
	External device connection	port	USB interface, Network interface (Ethernet)				
	Monitor		LCD (Display screen image:1,920×1,200 pixels), Chamberscope*3				
in it	Image display modes		Full screen display (1,280×960 pixels), Single screen display (800×600 pixels), Dual screen display (800×600 pixels, ×2)				
ay L			Quad screen display (640×480 pixels), Reduced display				
Display unit	Auto alignment function	on	Auto Brightness and Contrast (ABCC), Auto Focus (AFC)				
	Image data saving		640×480 pixels, 800×600 pixels, 1,280×960 pixels, 2,560×1,920 pixels, 5,		pixels, 5,120×3,840 pixels		
-	Image format		BMP, TIFF, JPEG				
	Image data printing		Free layout print function provided				
	Data manager		SEM Data Manager				

		SU8220	SU8230	SU8240		
Software*3		CD measurement function, CD measurement for external PC, Hi-Mouse, TCP/IP communication interface				
		DBC interface				
Ot	hers	Microscale (standard sample for calibration)*3, Joystick*3				
	Temperature	15 - 25℃				
	Humidity	60%(RH) or less (non-condensing)				
ţ	Power (Main unit)	AC100 V - 240 V ±10%, 4 kVA (Crimp contact for M6)				
Utility requirements	Grounding	Class D independent grounding (100 $\Omega$ or less)				
uire		Flow 1.0 - 1.5 L/min, Pressure 50 - 100 kPa,				
red	Cooling water	Temperature 10 - 20°C (allowable fluctuations 0.5°C/10 min or less, difference from room temperature must be within 7°C)				
ility		Supply faucet Rc3/8 tapered female thread ×1, Drain port 20 mm dia. or more ×1 (natural drain type located on floor)				
5	Air compressor*5	600 - 800 kPa (RC1/4 tapered female thread)*3 *5				
	Options	N2 Gas leak port*3, Autotransformer*3				
Weight**	Main unit	850(W) × 990(D) × 1,710(H) mm, 665 kg	850(W) × 990(D) × 1,745(H) mm, 740 kg	850(W) × 990(D) × 1,745(H) mm, 745 kg		
/eig	Display unit	1,100(W) × 1,120(D) × 1,200(H) mm, 275 kg				
≤	Dry pump**3	260(W) × 400(D) × 340(H) mm, 25 kg				
ions	Weight	200(W) × 180(D) × 160(H) mm, 40 kg				
Dimensions	Air compressor*3	420(W) × 210(D) × 520(H) mm, 18 kg				
Dir	Water circulator <sup>∗3</sup>	380(W) × 500(D) × 620(H) mm, 61 kg				

- \*1 Base on the gap (point to point) method by using Hitachi standard sample for resolution measurement 
  \*2 At 127 mm  $\times$  95 mm (4"  $\times$  5" picture size)
- ₩3 Option
- $\stackrel{\cdot }{\text{$W$}}\text{indows} \stackrel{\cdot }{\text{$\circ$}} \text{ is a resisted trademark of U.S. Microsoft Corp. in U.S.A. and other countries}$
- \$5 In case of connection from the installation site facilities
- **%**6 Weight does not include options
- \*For disposal of this product, please contact your nearest sales representative

### Suggested layout



\*\*Note : Please separate from wall by at least 800mm for maintenance purposes.

Hitachi's successful achievement of practical Field Emission (FE) source technology development was recognized by the IEEE, the world's largest professional association of electrical and electronic engineers.

Hitachi initiated research and development of the FE source in 1969. The distinguished IEEE award in 2012 recognizes and validates our contributions to FE technology and the advancement of materials science, medical research, and industrial manufacturing.



NOTICE: For correct operation, follow the instruction manual when using the instrument.

Specifications in this catalog are subject to change with or without notice, as Hitachi High-Technologies Corporation continues to develop the latest technologies and products for our customers.

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